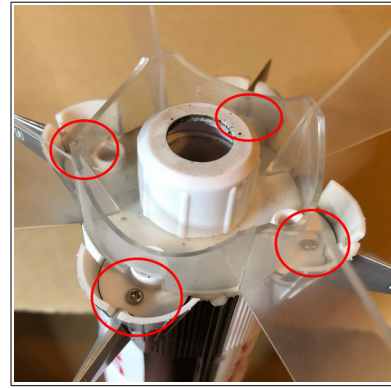
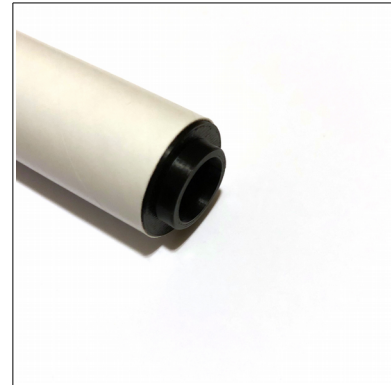


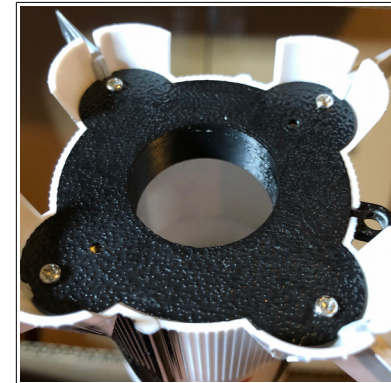
1) Start by removing the 4 screws holding the bottom thrust plate to the airframe



2) Next glue the end centering ring to the motor mount tube. The end of the ring with the 18mm step down should be exposed. The flat surface of the ring should be flush with the end of the tube.



3) Install the new thrust plate using the original 4 screws.

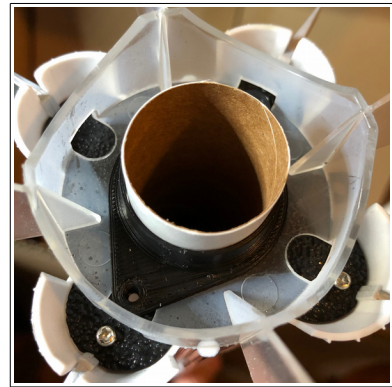


4) Insert the motor mount tube and ensure the adapter ring is seated in the recess in the forward airframe plate.

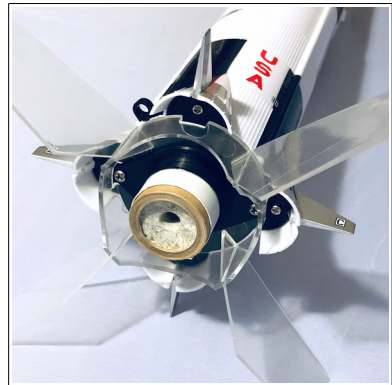


5) Enlarge the hole in the clear fin can to fit the motor mount tube. The diameter needs to be enlarged by $\sim 1/16''$ ($1/32''$ all around). This can be done by hand using coarse sandpaper (120-220). Slide the fin can over the motor mount tube.

6) Fit the retainer ring over the motor mount tube to sandwich the fin can to the thrust plate. Mark the position of the retainer ring & glue to the motor mount tube. DO NOT glue the motor mount tube to the thrust plate or fin can.



7) Secure the assembly with the provided machine screws. There are 2-56 nuts press fit into the back of the thrust plate.



8) To balance, press the included 2 squares of clay into the ring at the top of the main body tube. The CG ready to fly should match the original CG with the C6-3 motor installed.

